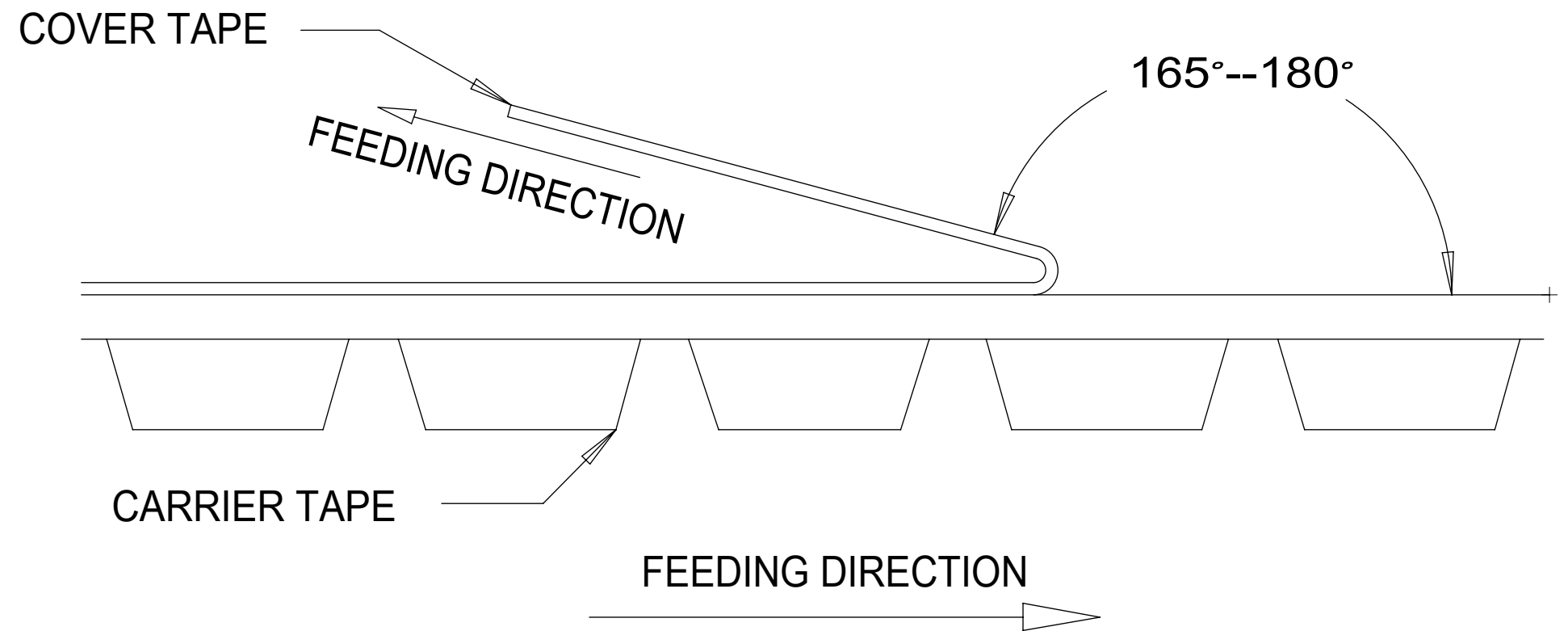


NOTES:

- 1) PACKAGING MATERIALS:  
 EMBOSSED CARRIER TAPE: POLYSTYRENE (PS)  
 TOP COVER TAPE: COMPOSITE OF POLYETHYLENE TEREPHTHALATE (PET),  
 POLYETHYLENE (PE), AND POLYFILM (PEF)  
 CARRIER REEL: POLYSTYRENE (PS)
- 2) THE TOP COVER TAPE SHALL BE CLEAR ONLY.
- 3) THE FOLLOWING NOTES HAVE BEEN DERIVED FROM EIA-481-D.
- 4) IN NO CASE SHALL THERE BE TWO CONSECUTIVE COMPONENTS MISSING BETWEEN THE FIRST AND LAST PART OF ANY REEL.
- 5) THE TOP COVER TAPE SHALL NOT EXTEND OVER THE EDGES OF THE CARRIER TAPE OR COVER ANY PART OF THE SPROCKET HOLES.
- 6) ADJACENT LAYERS OF TAPE SHALL NOT STICK TOGETHER WHEN WOUND ON THE CARRIER REEL.
- 7) THE TOP COVER TAPE MUST BE SECURELY ATTACHED TO THE EMBOSSED CARRIER TAPE.
- 8) EACH REEL SHALL HAVE A LABEL AFFIXED TO IT WITH THE FOLLOWING INFORMATION: PART NO., QUANTITY, AND DATE CODE. LABELS ARE TO BE LOCATED ON SIDE OF REEL OPPOSITE THE ROUND SPROCKET HOLES.
- 9) TAPE SPLICES ARE NOT PERMITTED.
- 10) THE TOP COVER TAPE SHALL HAVE A PEEL STRENGTH OF 0.1-1.3 NEWTONS FOR 12 MM TO 56 MM WIDE TAPE, AND 0.1-1.5 NEWTONS FOR 72 MM AND WIDER TAPES, WHEN PULLED OPPOSITE THE DIRECTION OF CARRIER TAPE TRAVEL. ANGLE BETWEEN THE COVER TAPE AND THE TOP OF THE CARRIER TAPE DURING PEEL: 165°-180°. THE COVER TAPE SHALL BE PULLED WITH A VELOCITY OF 300mm +/- 10mm/MINUTE RELATIVE TO THE CARRIER TAPE, WHICH RESULTS IN THE COVER/CARRIER TAPE SEAL BEING SEPARATED AT A RATE OF 150 MM/MINUTE. (SEE DETAIL A)
- 11) SEE 708730001-PK FOR TAPE AND REELS PACKAGED IN SMALLER 967070014 CARTON. - RECOMMENDED FOR NEW PRODUCTS.
- 12) METHOD A IS DEFAULT PACKAGING METHOD FOR LEGACY PRODUCT UNLESS OTHERWISE SPECIFIED ON PRODUCT PACKAGING SPECIFICATION. METHOD B IS USED IF REQUIRED TO MEET DROP TEST REQUIREMENTS.
- 13) REEL BANDS (SEE 204941 SERIES) ARE AVAILABLE FOR MORE PROTECTION.

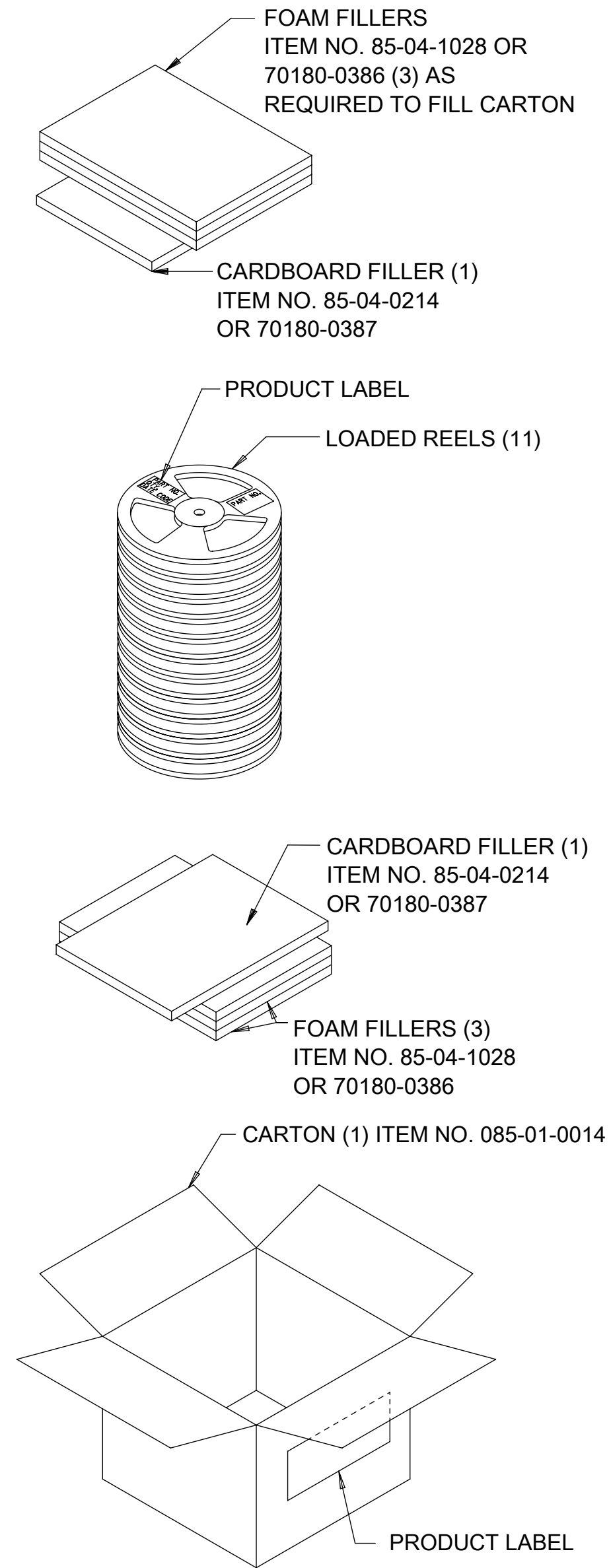


DETAIL A

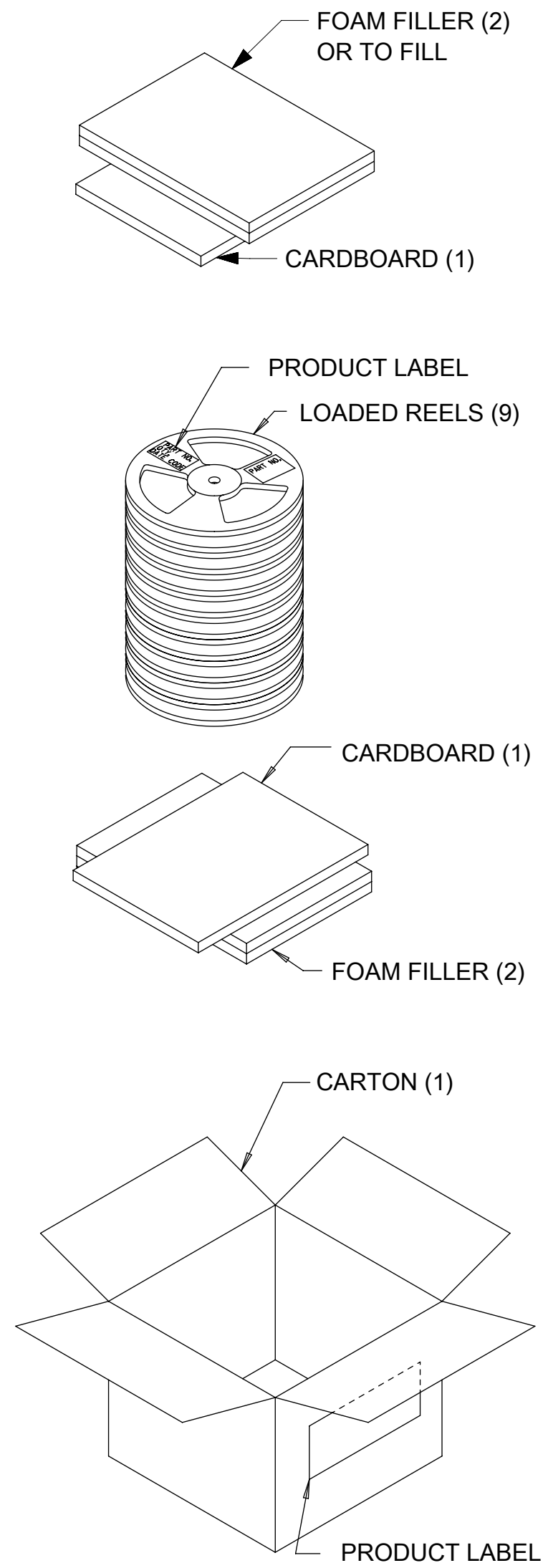
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▽ = 2	ANGULAR TOL ± 0.5°		CHK'D: FSMITH 2020/02/11							PACKAGING DESIGN DRAWING	
▽ = 0	4 PLACES ±		APPR: FSMITH 2020/02/11							DOCUMENT NUMBER	
▽ = 0	3 PLACES ±		INITIAL REVISION:							DOC TYPE	
▽ = 0	2 PLACES ±		DRWN: JQUILES 2016/12/07							DOC PART	
▽ = 0	1 PLACE ±		APPR: FSMITH 2016/12/15							REVISION	
▽ = 0	0 PLACES ±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS							708730000-PK	
▽ = 0	THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		
▽ = 0	C-SIZE		70873		NA		GENERAL MARKET		SHEET NUMBER		
▽ = 0	1 OF 4										

PACKAGING FOR REELS OF PARTS  
PACKAGED IN 24mm WIDE TAPE

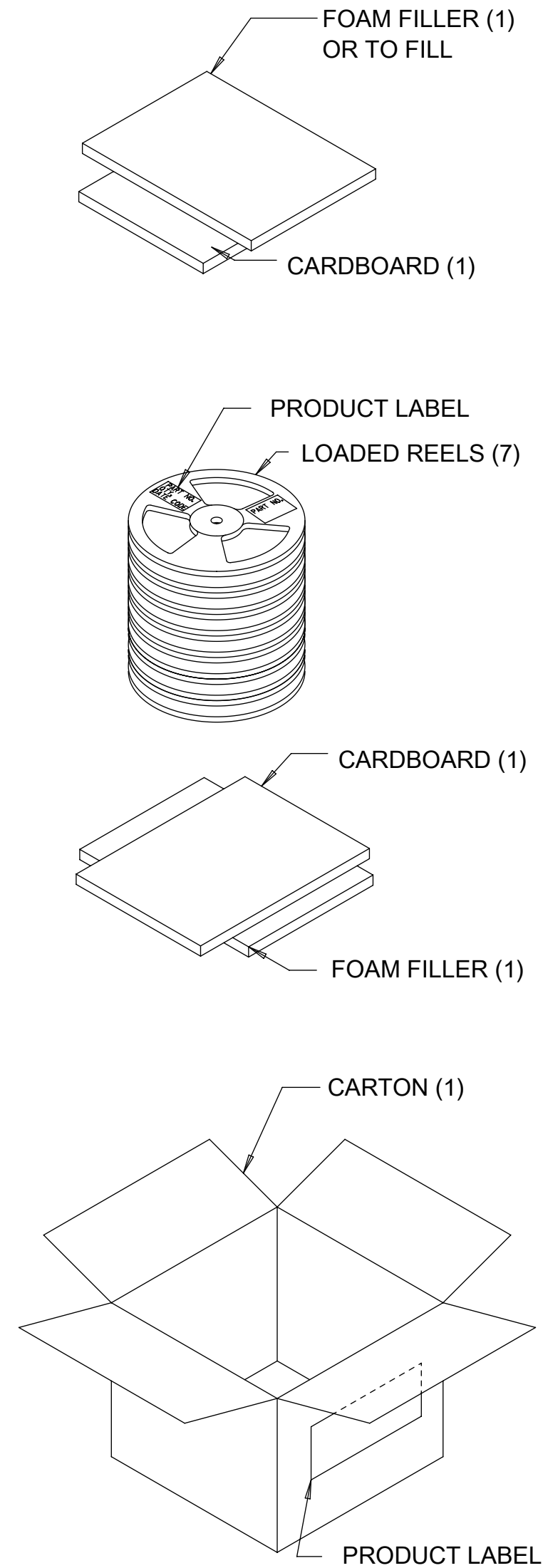
METHOD A (SEE NOTE 12)



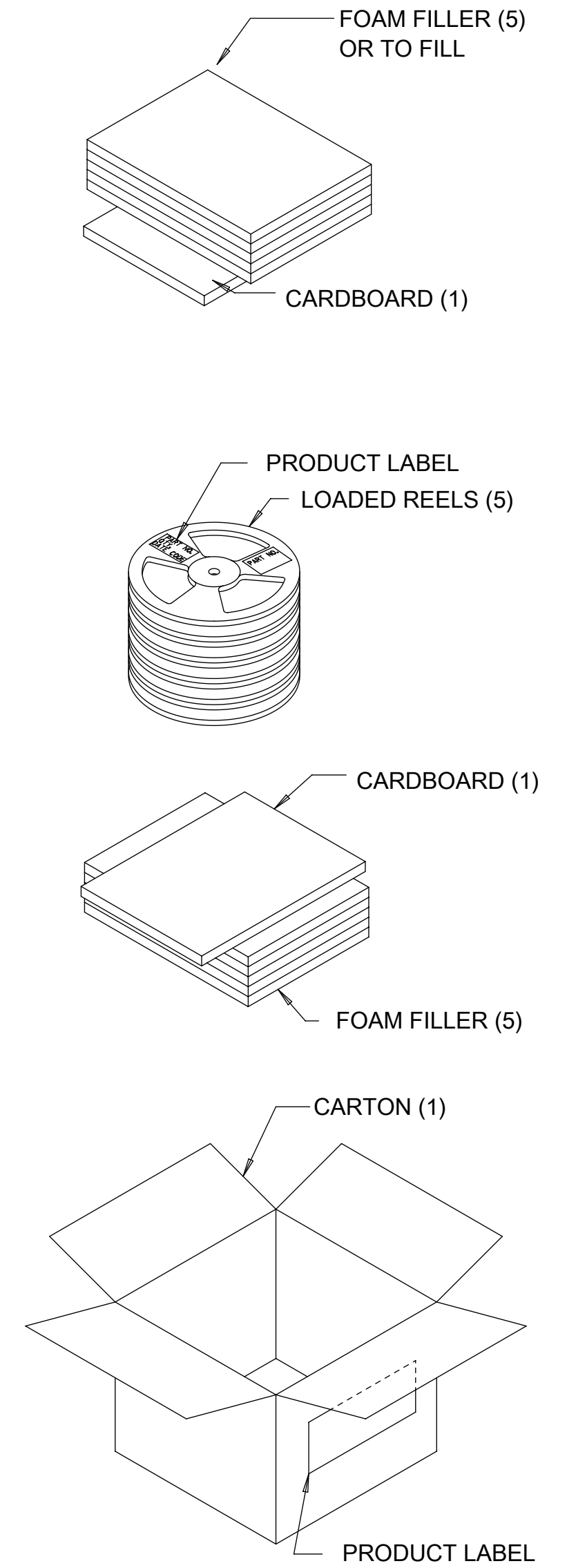
32mm WIDE TAPE



44mm WIDE TAPE



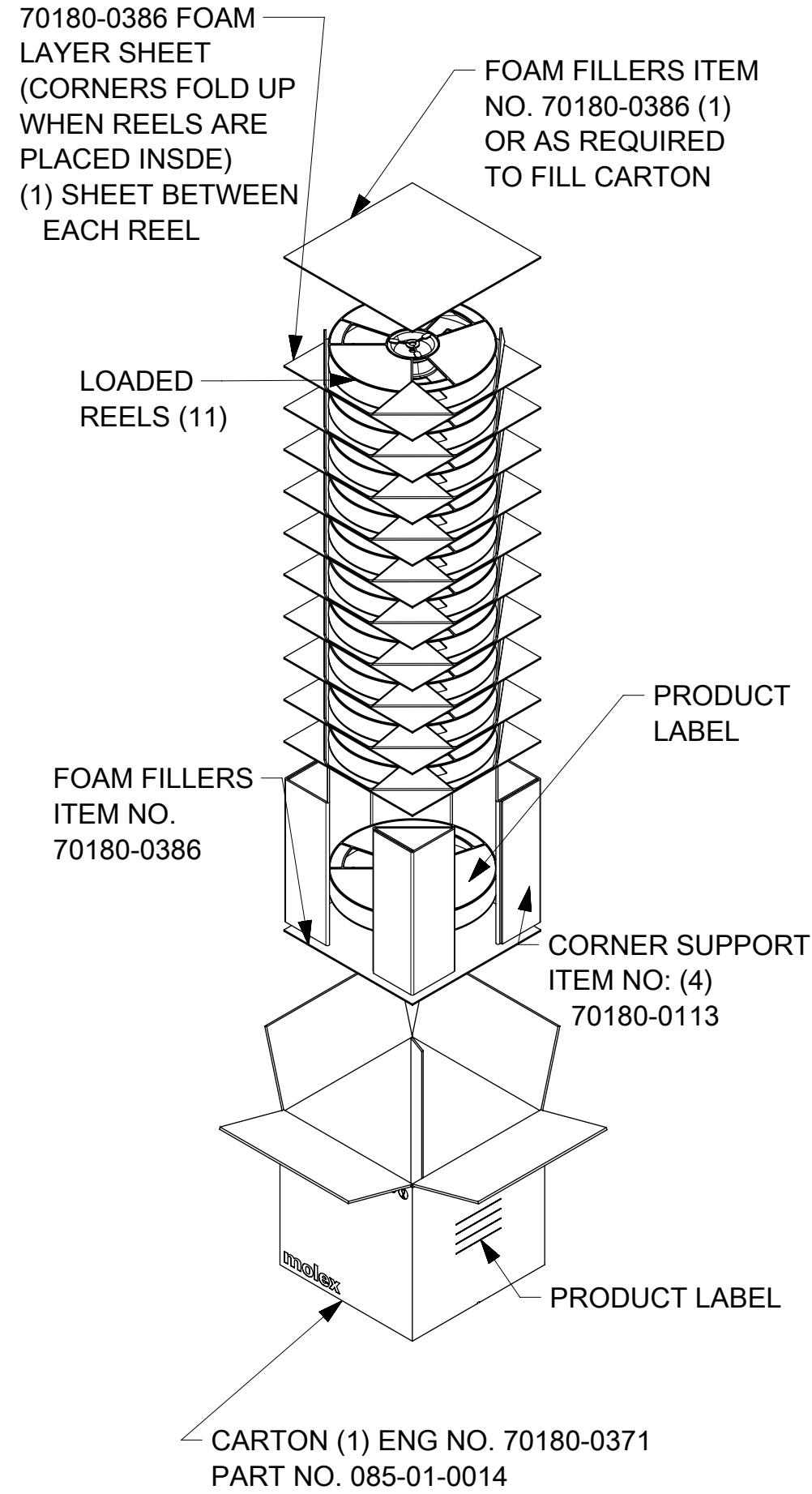
56mm WIDE TAPE



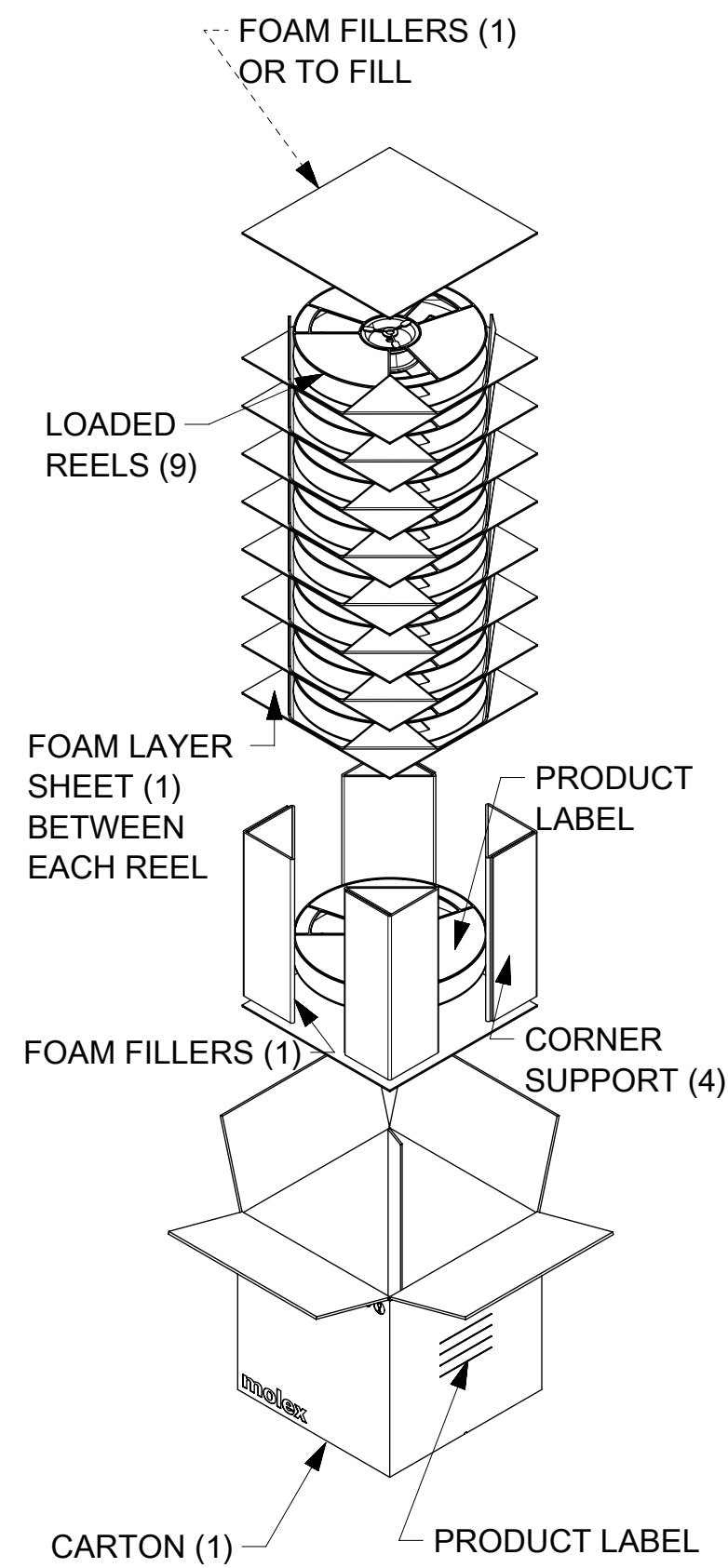
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
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								708730000-PK		PDD 000 A2	
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										SHEET NUMBER	
										2 OF 4	

PACKAGING FOR REELS OF PARTS  
PACKAGED IN 24mm WIDE TAPE

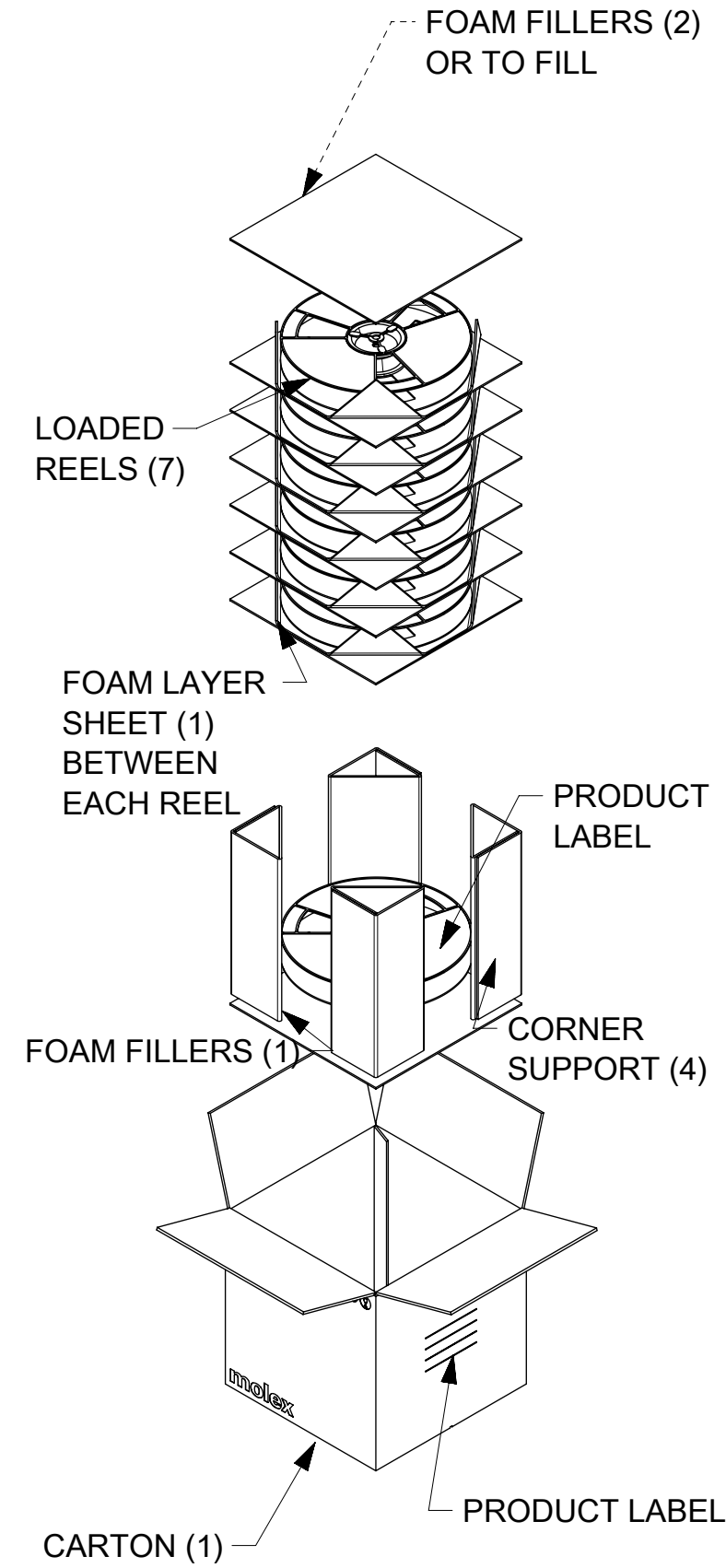
METHOD B (SEE NOTE 12)



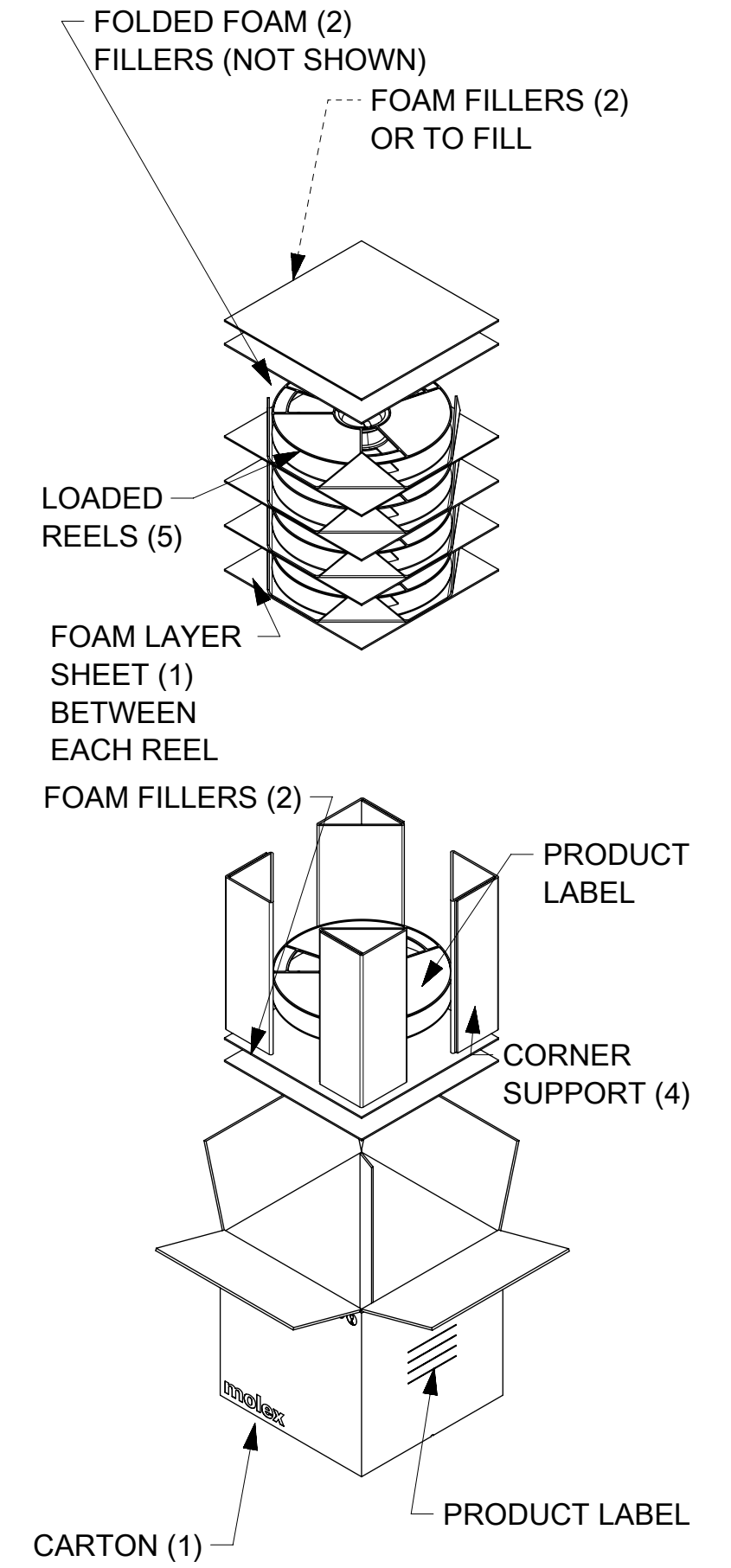
32mm WIDE TAPE



44mm WIDE TAPE



56mm WIDE TAPE

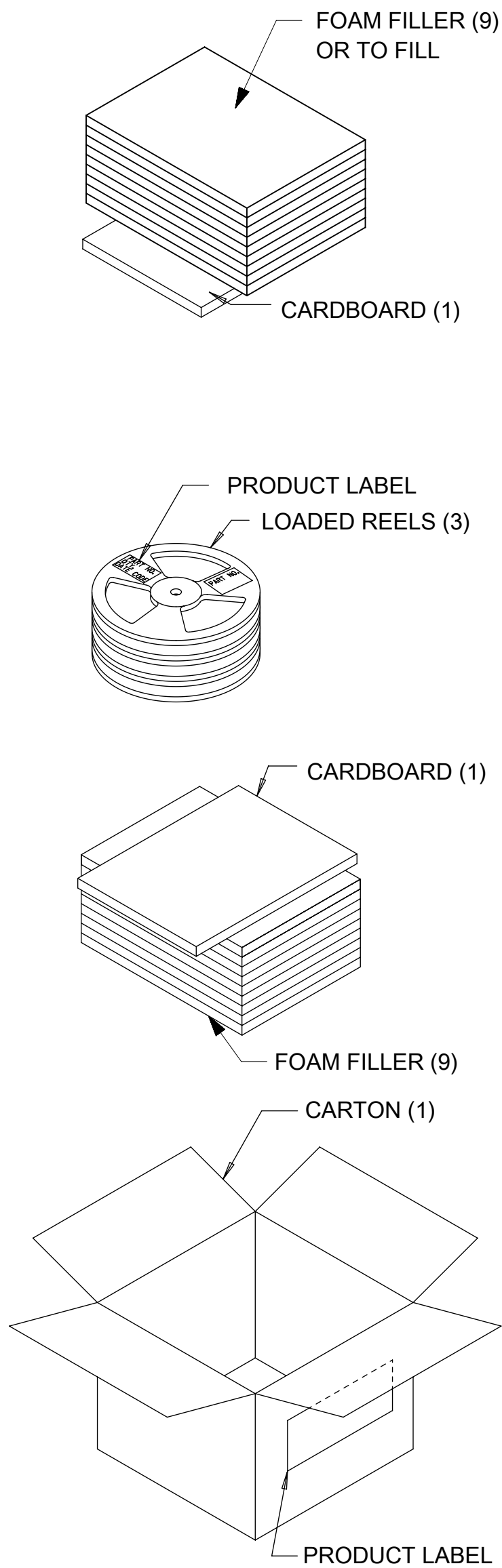
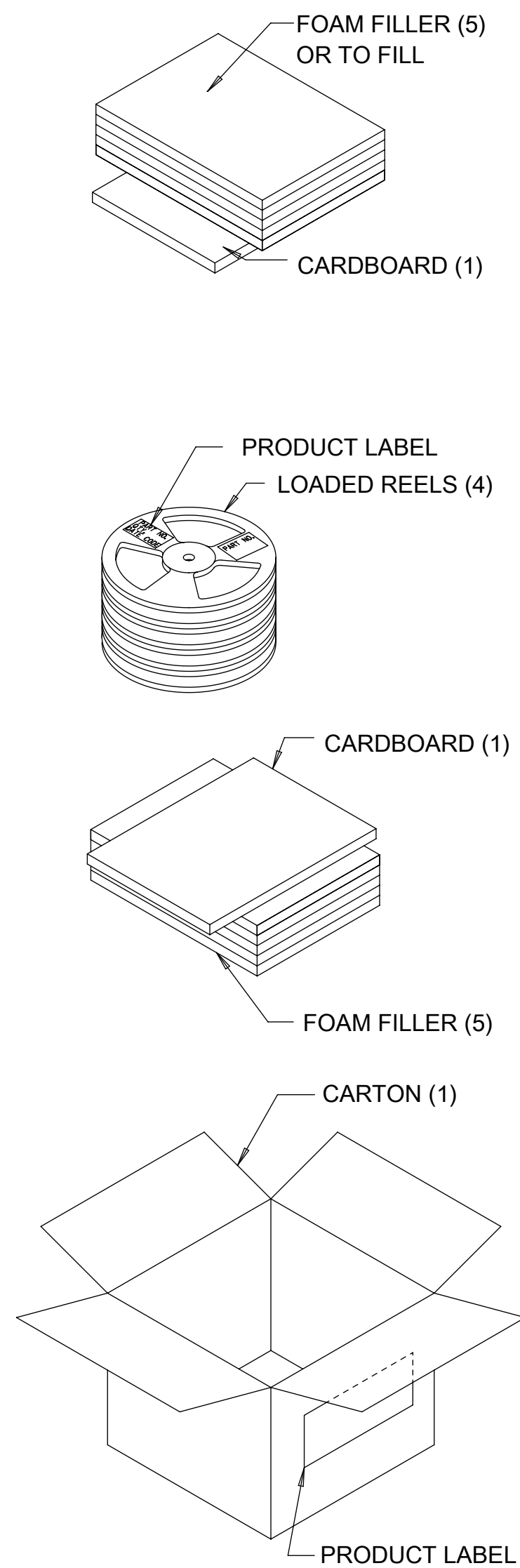


<b>SYMBOLS</b> DIMENSION UNITS SCALE CURRENT REV DESC: ADDED 82MM CONFIG, REMOVED OUT OF DATE PARTS EC NO: 631259 DRWN: EHAUGERUD 2020/01/24 CHK'D: FSMITH 2020/02/11 APPR: FSMITH 2020/02/11 INITIAL REVISION: DRWN: AZAHIROVIC 2017/10/16 APPR: THIRD ANGLE PROJECTION DRAWING SERIES 70873 C-SIZE MATERIAL NUMBER NA CUSTOMER GENERAL MARKET SHEET NUMBER 3 OF 4	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		<b>molex</b> GENERAL TAPE AND REEL PACKAGING SPECIFICATION (LARGE BOX) LEGACY PRODUCT		
	DIMENSION UNITS <b>mm</b>	SCALE <b>1:10</b>			PACKAGING DESIGN DRAWING
	GENERAL TOLERANCES (UNLESS SPECIFIED)		MM	INCH	DOCUMENT NUMBER <b>708730000-PK</b>
	4 PLACES ± 3 PLACES ± 2 PLACES ± 1 PLACE ± 0 PLACES ± ANGULAR TOL ± 0.5 ° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	± ± ± ± ± ± 0.5 °	± ± ± ± ± ± 0.5 °	± ± ± ± ± ± 0.5 °	DOC TYPE PDD DOC PART 000 REVISION A2

METHOD A (SEE NOTE 12)

72mm WIDE TAPE

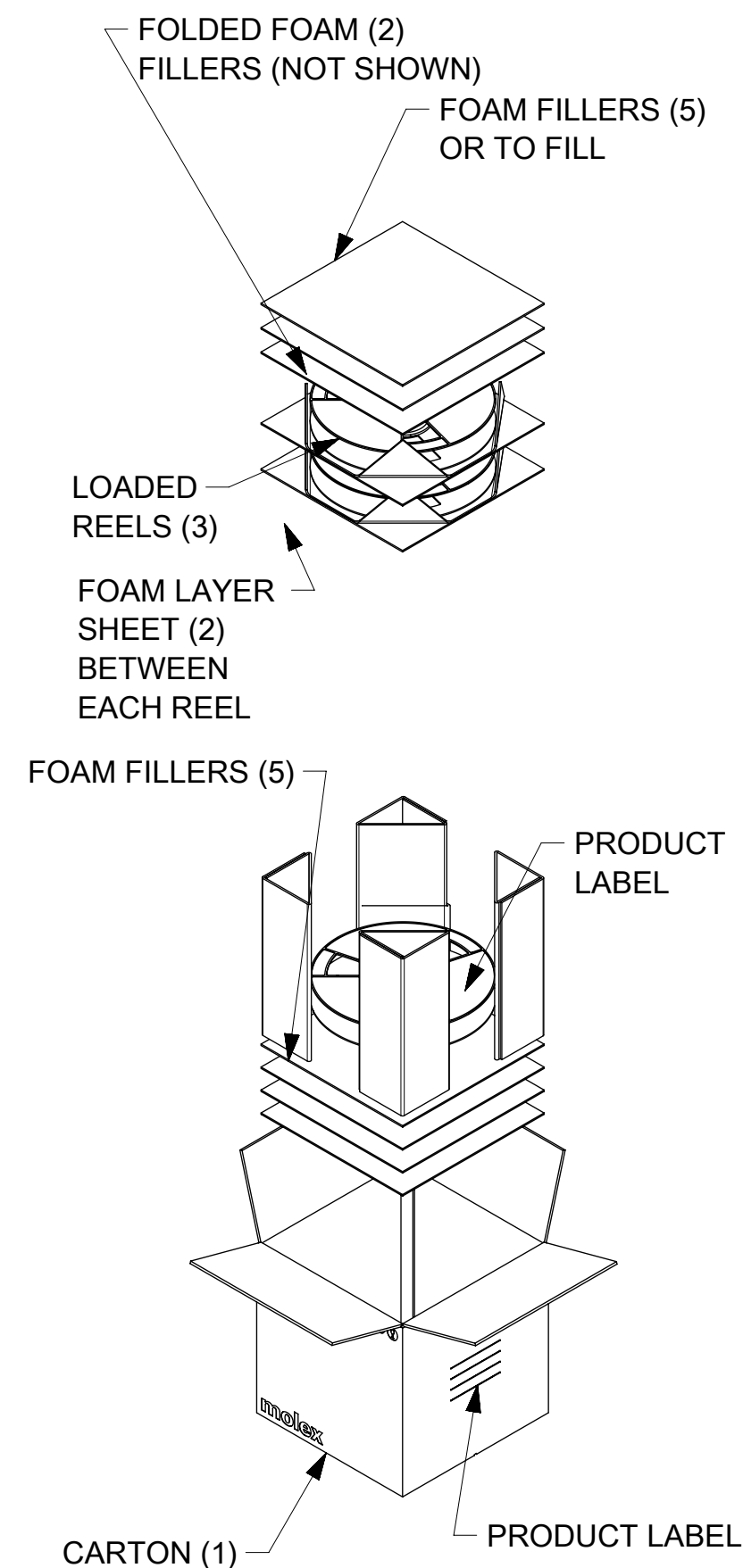
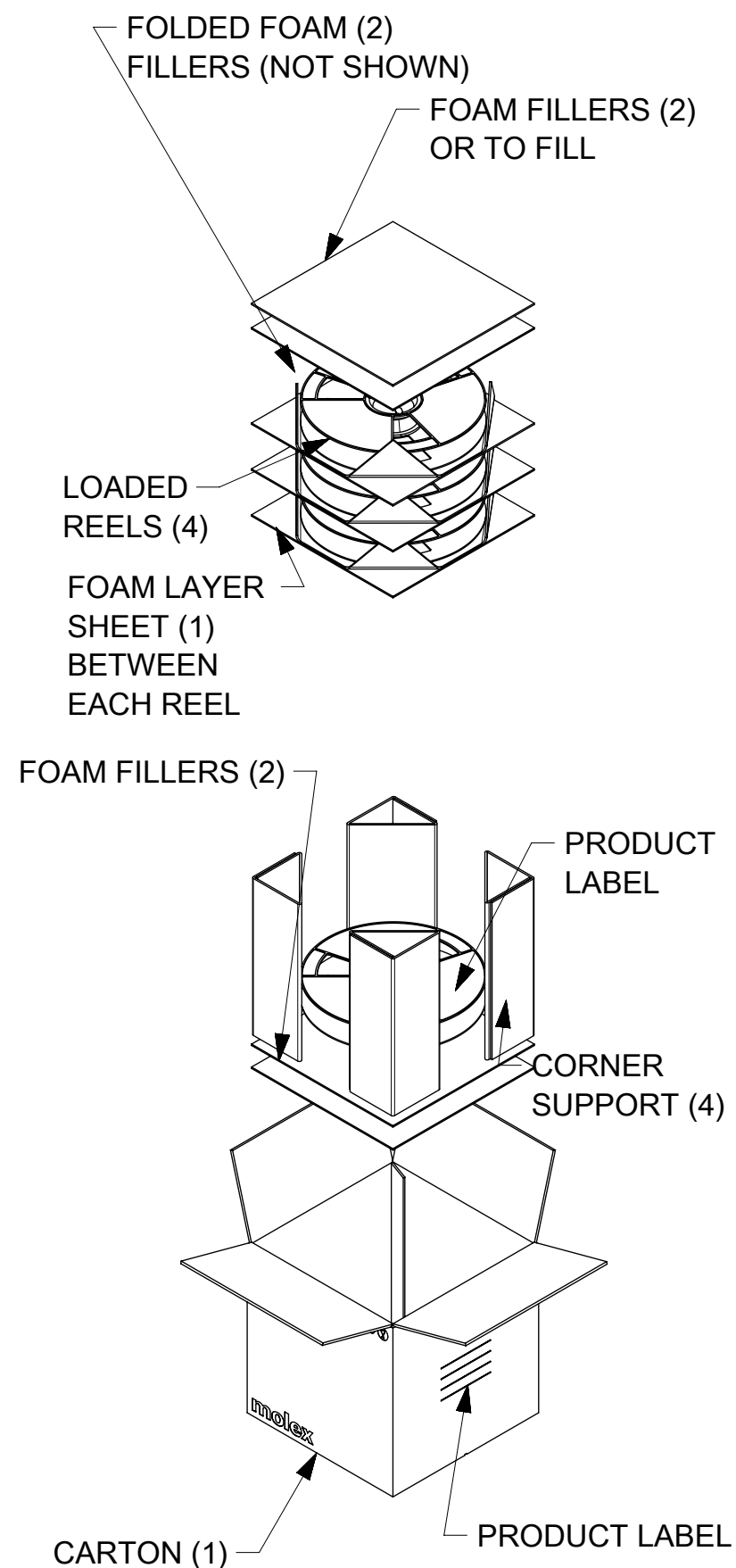
88mm WIDE TAPE



METHOD B (SEE NOTE 12)

72mm WIDE TAPE

88mm WIDE TAPE



SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
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= 0		1 PLACE		±				C-SIZE		70873		708730000-PK		GENERAL MARKET		4 OF 4									